

ATTACHMENT A

Clean Replacement/New Claims

Following herewith is a clean copy of each claim which replaces each previous claim having the same number.

3. (Amended) An arrangement according to claim 1 characterized in that the

moulds are collected with the transmitters from lower part (4) of lift section (1) and returned there.

4. (Amended) An arrangement according to claim 1 characterized in that to

lift section (10) of lower rail (4) the mould carriage (8) is guided from the former section 2a by means of separate steering regardless of the transmission cycle of other carriages.

5. (Amended) An arrangement according to claim 1 characterized in that to

lift section (1) of lower rail (4) the mould carriages (8) are guided from former section (2a) and the preceding section (2b) by means of separate steering regardless of the transmission cycle of other carriages.

6. (Amended) An arrangement according to claim 1 characterized in that

each mould in its turn is moved off rail (4) in the furnace for a substantially longer time than the duration of one cycle of the said rail.

ATTACHMENT B

Marked Up Replacement Claims

Following herewith is a marked up copy of each rewritten claim.

3. (Amended) An arrangement according to ~~claims 1 and 2~~ claim 1 characterized in that the moulds are collected with the transmitters from lower part (4) of lift section (1) and returned there.

4. (Amended) An arrangement according to ~~any of the previous claims 1-3~~ claim 1 characterized in that to lift section (10) of lower rail (4) the mould carriage (8) is guided from the former section 2a by means of separate steering regardless of the transmission cycle of other carriages.

5. (Amended) An arrangement according to ~~any of the previous claims 1-3~~ claim 1 characterized in that to lift section (1) of lower rail (4) the mould carriages (8) are guided from former section (2a) and the preceding section (2b) by means of separate steering regardless of the transmission cycle of other carriages.

6. (Amended) An arrangement according to ~~any of the previous claims 1-5~~ claim 1 characterized in that each mould in its turn is moved off rail (4) in the furnace for a substantially longer time than the duration of one cycle of the said rail.